



## **Large Diameter TECTITE Product Data Sheet**

### **Manufacturer:**

Elkhart Products Corporation  
1255 Oak Street  
Elkhart, Indiana 46515  
Telephone 800-284-4851; 574-264-3181; FAX 574-264-4835  
Internet: [www.elkhartproducts.com](http://www.elkhartproducts.com)

### **System Overview:**

The need to provide energy efficient, safety conscious and cost effective installation has driven to the development of push-connect fitting technology. TECTITE push-connect fittings address these criteria by joining plumbing tube in the most efficient, safe, and cost effective manner available today. TECTITE fittings are designed to join Copper, CPVC and PEX (requires a tube liner) tube in the 1/4" to 2" size range.

### **System Benefits:**

- No special tools required for installation.
- Reduced installation time.
- No Wire Brush, No Flux, No Solder, No Flame.
- No Mess, only a clean, neat, appearance after installation – no heat, no tarnish, no solder buildup.
- Fitting bodies meet ASME B16.22 & B16.18 performance standards.
- EPDM o-ring seal.
- Nylon guide ring.
- 316 Stainless Steel grab ring.
- Zytel end caps.
- TECTITE Fittings are removable.
- TECTITE Fittings may be re-used.
- TECTITE fittings surpass rigorous mechanical and health effects performance requirements, including ASSE 1061, ANSI/NSF 61, ANSI/NSF 14.
- 50 year Warranty

### **Approvals:**

IAPMO cUPC® listed, File Number 4951, and is in compliance with both the UPC and IPC plumbing codes.  
State of Massachusetts File number P1-1107-84

Additional Approvals & Listings will be added to this list in the future.

### **Approved Applications:**

ASTM B88 Tube Types - K, L, M drawn (hard) copper tube from 1/4" to 2" Nominal Sizes.

CPVC water tube per ASTM D2846/2846M-99.

PEX water tube that meets the requirements of ASTM F876, F877 using a tube liner as provided by EPC.



Approved Applications – Potable water (cold only), hot water heating, chilled water systems within the pressure – temperature rating stated below. TECTITE fittings can be utilized in underground applications, and as manufactured joints, behind walls without access panels. Local code officials and or plumbing inspectors should be consulted to insure underground installations are in compliance with local plumbing regulations. Other applications? Contact EPC's technical representatives for application specific information. Note – plumbing systems must be installed in compliance with local plumbing codes.

**Pressure – Temperature Rating:**

TECTITE fittings are pressure rated at 200 psig (13.8 bar) over a temperature range from 0° F to 250° F (-18° C to 121° C) with various liquids, and gasses.

**Warranty:**

TECTITE fittings carry a 50 year warranty against material defects and workmanship.